



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	425242	1	Oil pump	
2	425251	1	• Bracket	
3	470347	2	• • Bushing	
5	191171	1	• • Pin	
6	425075	1	• Idler gear	
7	422313	1	• Bearing sleeve	
8	940186	3	• Screw	
9	941907	3	• Spring washer	
10		1	• Shaftwith gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
12	425249	1	• Housing	
13	425254	2	• • Bushing	
14	401146	2	• • Guide sleeve	
15		2	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
16	469730	2	• Key	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
17		1	• Shaftwith gear	Included in repair kit 3097108.
18	425250	1	• Housing	
19	425254	2	• • Bushing	
20	401146	2	• • Guide sleeve	
21	425246	1	• Housing	
22	470347	2	• • Bushing	
23	401146	2	• • Guide sleeve	
24	425276	1	• Drive gear	
25		1	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
26		1	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
27	11978	2	• Washer	
28	944929	2	• Screw	
29	3097108	1	Repair kit	SEE GROUP 99